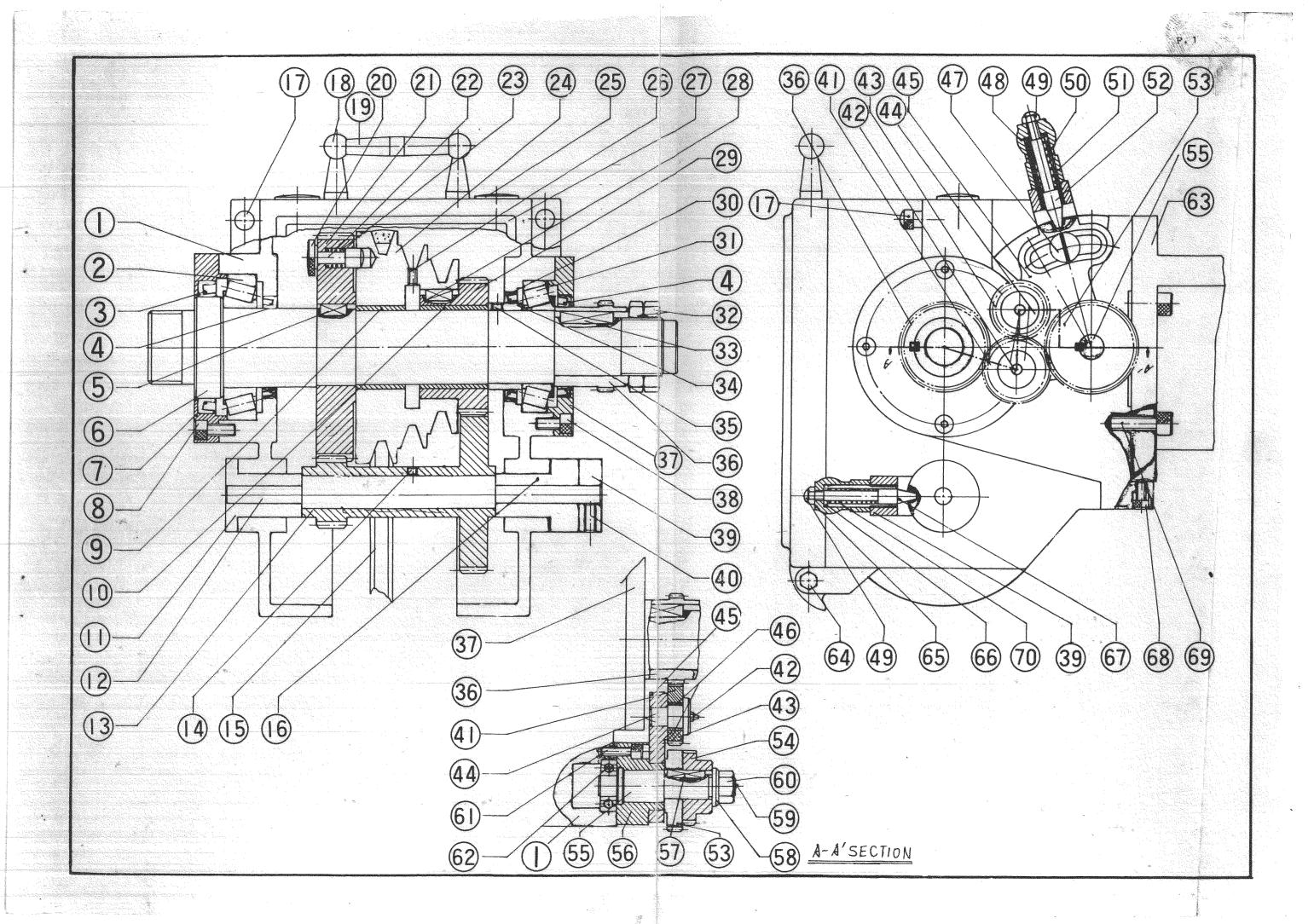
PARTS LIST

INDEX

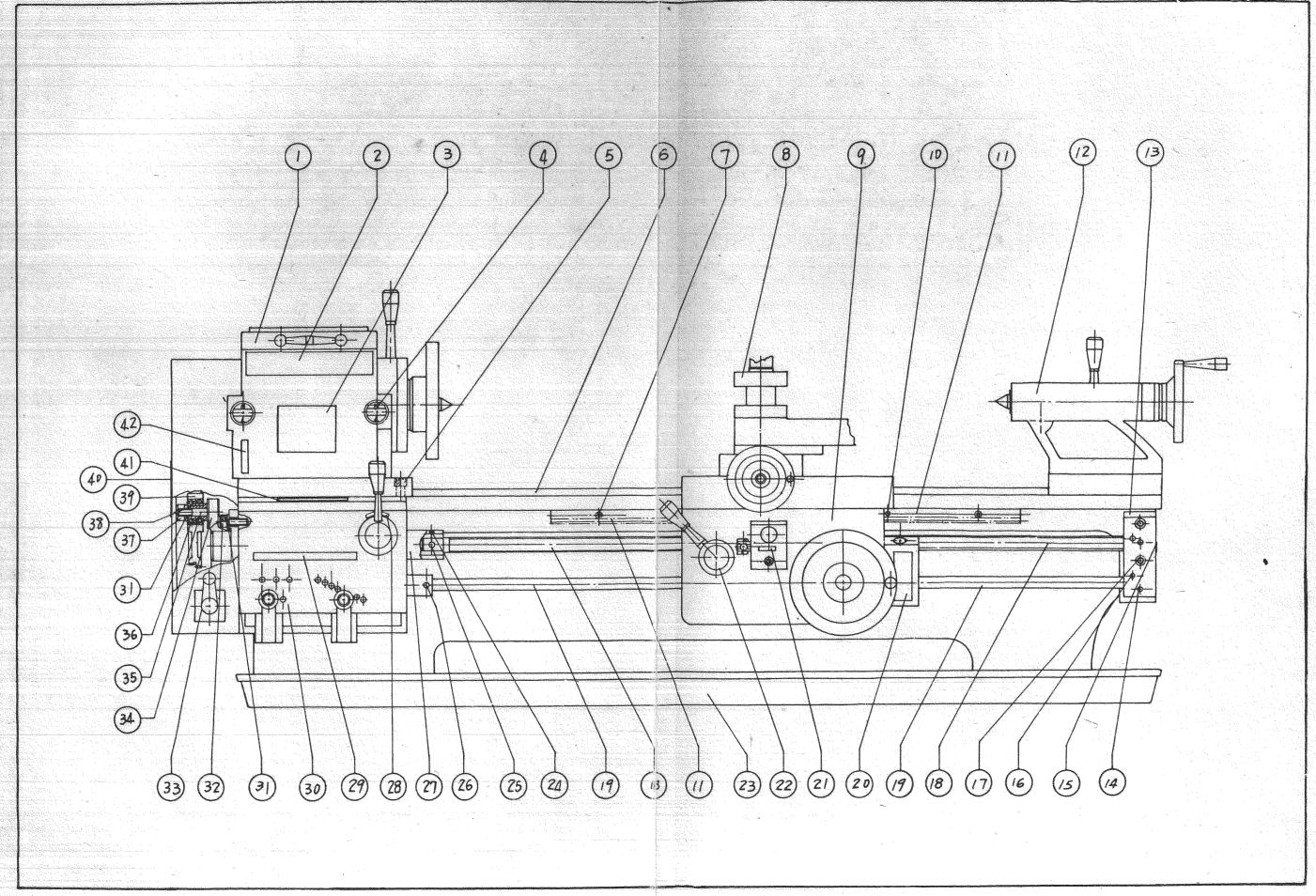
1.	Headstock·····	. 1
	Bed	
3.	Apron	8
	Gear Box·····	
5.	Tailstock·····	17
6.	Transmission System	20
7.	Saddle·····	23



		PARTS	LIST	No.1
	Part		Material	
Ref. No	No.	Parts Name	Spec.	AMT USED
1	3A-1	Head stock	FC 25	4
2		Taper roller bearing	# 32211	Q
3	neo-i-particularies	Oil seal	TC 70×92×12	
4	ANGERSTEIN STATE OF S	Oil seal	TC 55×70×10	2
		Key	8×8×18	Q eter
. 5	24.2	Main spindle	s 45C	managarine de la companya de la comp
	3A-3	an As		eponominatura
7	3A-2	Main spindle front cover	FC 25	and continue
8		Socket head screw	M 8×20	*
9	3A-9	Bush of v-pulley	gun metal	· Q
10	3A-11	Bush of helical gear	gun metal	
11	3A-19	Front cover of back gear	FC 25	A STATE OF THE STA
12	3A-17	Eccentric shaft	s 45C	1
13	3A-18	Back gear	FC 25	Agency representation of the control
14		Headless set screw	м 6×6	Sominiment of the second of th
15		V-Belt	B-42"	Quan
16	3A-16	Eccentric shaft rear cover	FC 25	
17	3A-40	0il plug	SS 20	2
18	3A-42	Handle arm	S 20C	considerer retargelerer retargelerer
19	3A-43	Handle	S 20C	Quelle Control of the
20	3A-7	Round nut	SS 41	
21	3A-4	Helical gear (74T)	FC 25	Q
22	3A-5	Transmission pin	SS 41	Annie de la companya del companya de la companya del companya de la companya de l
23		Comp. spring	SUP 66	Q
24	3A-8	V-pulley	FC 25	
25		Oil gauge	ø 28	2
26	Advantage of the second of the	Headless set screw	м6×8	na-richian de la companya de la comp
27	3A-41	Cover of head stock		Sistematical statement of the statement
28		Key	8×8×18	
and the second of the second of	**************************************	3		District Control of the Control of t

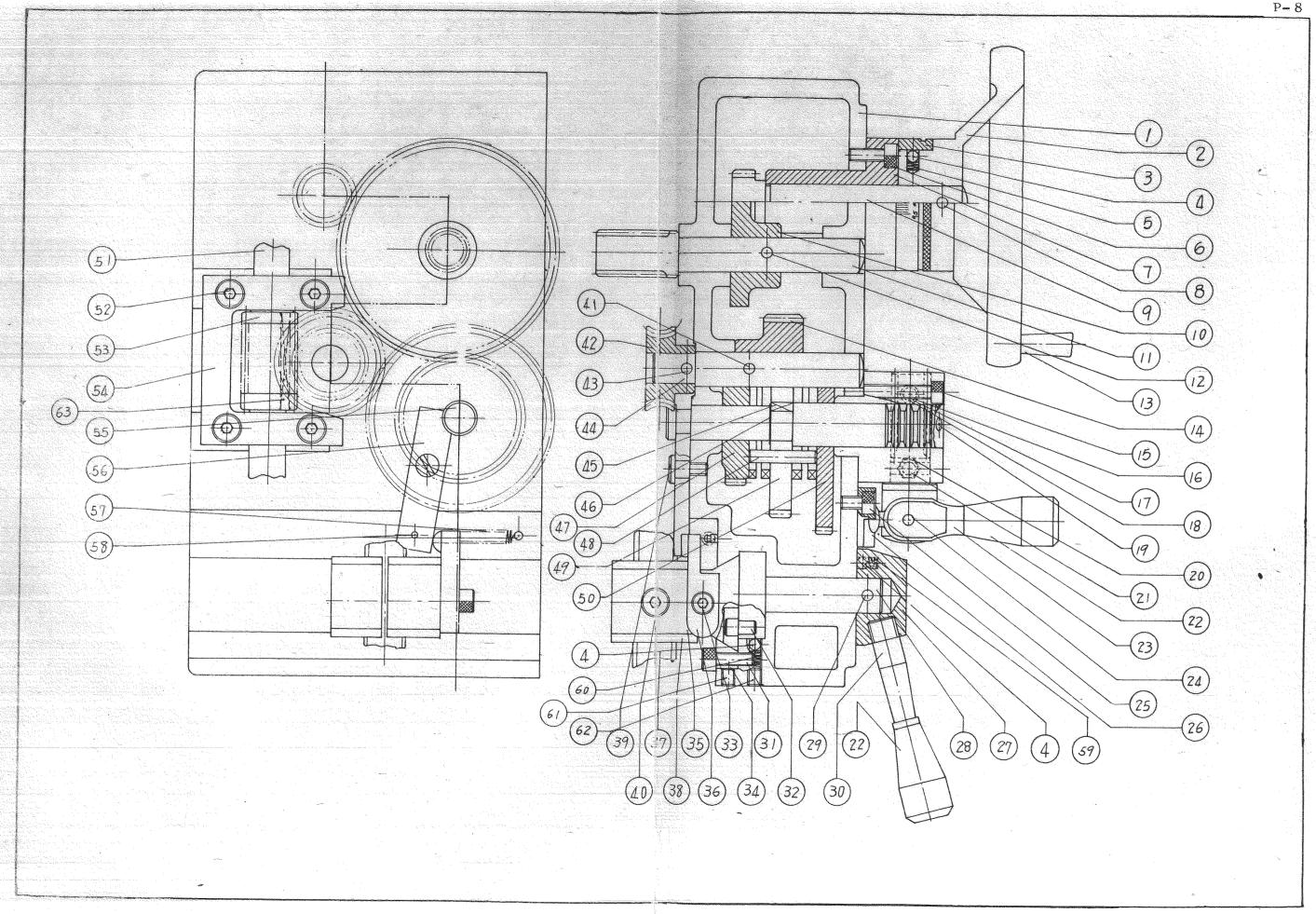
a company		PARTS	LIST	No.2
ef. No.	Part No.	Parts Name	Material &	AMT USED
29	3A-10	Helical gear (44T)	FC 25	q
30		Oil seal	TC 60×75×9	A THE PROPERTY OF THE PROPERTY
3 1		Taper roller bearing	# 30210	earle service control of the service control of the service control of the service of the servic
32	3A - 15	Locking nut	S 20C	2
33		Key	6×6×36	economista National Apparection of the Control of t
34	34-12	Space collar	SS 41	interestrict medizations
35		Collar fixing screw	M 8×8	17
36	3A-14	Spur gear	SS 41	1
37	34-13	Main spindle rear cover	FC 25	1
38		Bolts for rear cover	м 8×20	4
39	3A-20	Supporting plate for spindle change device	FC 25	
-40		Headless set fixing screw	M 8×10	
41	3A-30	Spur gear (M1.5×30T)	SS 41	1
42		Oiler	# 1/16"	2
43	3A - 29	Spur gear (M1.5×25T)	ss 41	
44	3A-28	Stub arbor	SS 41	2
45	3A -2 7	Tumbler	FC 25	
46	3A-31	Sleeve of tumbler gear	gun metal	2
47	3A-38	Fixing screw of Tumbler	55 20	1
48	3A-34	Knob of Tumbler	SS 20	1
49		Cup nut	<u>1</u> **	2
50	3A=37	Compression spring	sup6 ^Ø 1	1
51	3A-36	Sleeve of Tumbler	SS 20	1
52	3A-35	Plunger of Tumbler	SS 20	
53	3A-32	Spur gear (M1.5×40T)	ss 41	
54	3A - 33	Spur gear (M1.25×40T)	SS-41	
55	3A-25	Shaft of Tumbler	ss 41	1
56	3Å=11	Fixing cover of shaft	FC 25	1

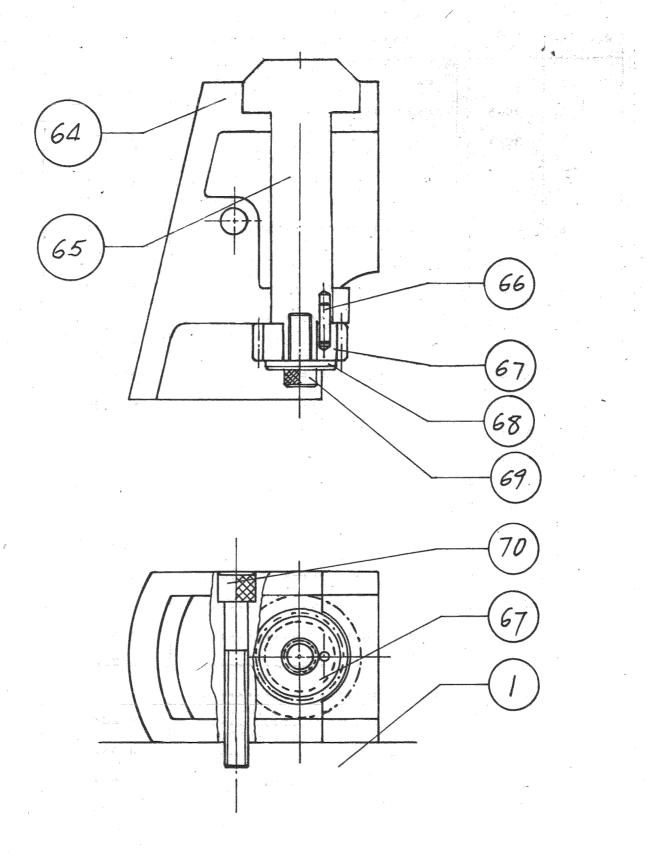
					P. 4
Name of the last o		PARTS		LIST	No.3
Ref. No.	Part No.	Parts	Name	Material & Spec.	AMT USED
57		Key		4×4×20	1
58	3A-39	Washer		S 20C	The state of the s
59		Oiler		6 - 1 17	Quinte Quinte Principal de la constante Principal de la constante Prin
60		Hexagon nut .		\$ 1 n	400
61		Socket head ca	p screw	M 6×16	3
62		Ball bearing	*********	# 6202	4
63	3B-1	Bed		FC 30	1.
64		Hexagon bolt Hexagon nut .		5/16"×2" 5/16"	2 2
65	3A-21	Knob of suppor	ting plate	S 20C	American Ame
66	3A-22	Sleeve of suppo	orting plate	S 20C	Canada Anna Anna Anna Anna Anna Anna Anna
67	3A-23	Pluger of supp	orting plate	S 20C	station of the state of the sta
68	PEPPEROAAAAAA	Socket head car	p screw	M 8×12	2
69	- Anna Anna Anna Anna Anna Anna Anna Ann	Socket head cap	p screw	M 10×25	4
70	3A-24	Compression sp	ring	SUP 6¢1	
		e de la companya de l			



				P.6
	PARTS	LIST	<u> </u>	NO - 1
REF. NO	PART NO.	PARTS NAME	MATERIAL & SPEC.	AMT USEI
1	3A	Head stock	FC 25	1
2		Company plate		1
3.		Plant location indicating pla	te al	1
4	de entre de partir de la companya d	Oil gauge	one contraction of the contracti	2
5		Socket head cap screw	M 10×25	4
6	3B-1	Bed		4990
7	STATE OF THE PROPERTY OF THE P	Socket head cap screw	M 6×20	3
8	3H-34	Tool rest	SS 41	4
9	3C	Apron	FC 25	
10		Spring pin	Ø 5×35	2
11	3B-3	Rack	SS 41	1
12	3E-1	Tailstock body	FC 25	1
13	3B-4	Support of lead screw	FC 25	4
14	A A A A A A A A A A A A A A A A A A A	Spring pin	Ø 5×55	2
15		Plate	AL	1
16	se adjonos estados est	Oiler	- 1 99	2
17		Socket head cap screw	M 8×50	2
18	3B-5	Lead screw	SS 41	1
19	3B-7	Feed rod	SS 41	1
20		Indication plate	AL	1
21		Indicator table	Al	1
22	3C-22	Lever seat	S 20C	4
23	3B-2	Chip pan	S 20C	1
24 -		Headless set screw	M 6×6	1
25	•• :	Taper pin	# 3×25	4
26	;	Taper pin	# 3×25	1
27	3B - 6	Sleeve of lead screw	S 20C	. 1
28		Indication plate	AL	1
29		Indication plate	AL	1
30	3 D -3 9	Front cover of gear box	FC 25	Q doors
31	3B-12	Washer	S 20 C	- Constitution of the Cons
32	-	Socket head cap screw	3/8×1 2	1
33		Main swith		1
34	3B-8	Support of transmission	neo-po-	
	<i>:</i> -	selective	FC 25	1
			- ·	

-				PARTS LIST			NO.2
137	3 N/	• Olean	23.4.7.00	Material	&		
LI	* • 1V C	<i>)</i>	PART NO	PARTS NAME Spec.		AMT	USE
	35		38-9	Shaft of transmission selective SS 41			1
	36	. :		Ball bearing # 6003 ²	,	6	2
	37	a : i		Hexagon nut	o o o o o o o o o o o o o o o o o o o		1
	38		3B-10	Sleeve of transmission	***************************************		
				selective SS 41	The state of the s	1	
	39		3B-11	Transmission selective S 45 C	Sections	1	9
	40	÷		Indication plate AL	Natural School S	1	
	41		F 33	Threads cutting chart AL	ж	1	l
	42	2	\$ P	Indication plate of tumbler AL	néconiesmentera	1	
		3 . 6	· · · · · · · · · · · · · · · · · · ·		webmanacecon		
			, 1 , 9		- Company of the Comp		
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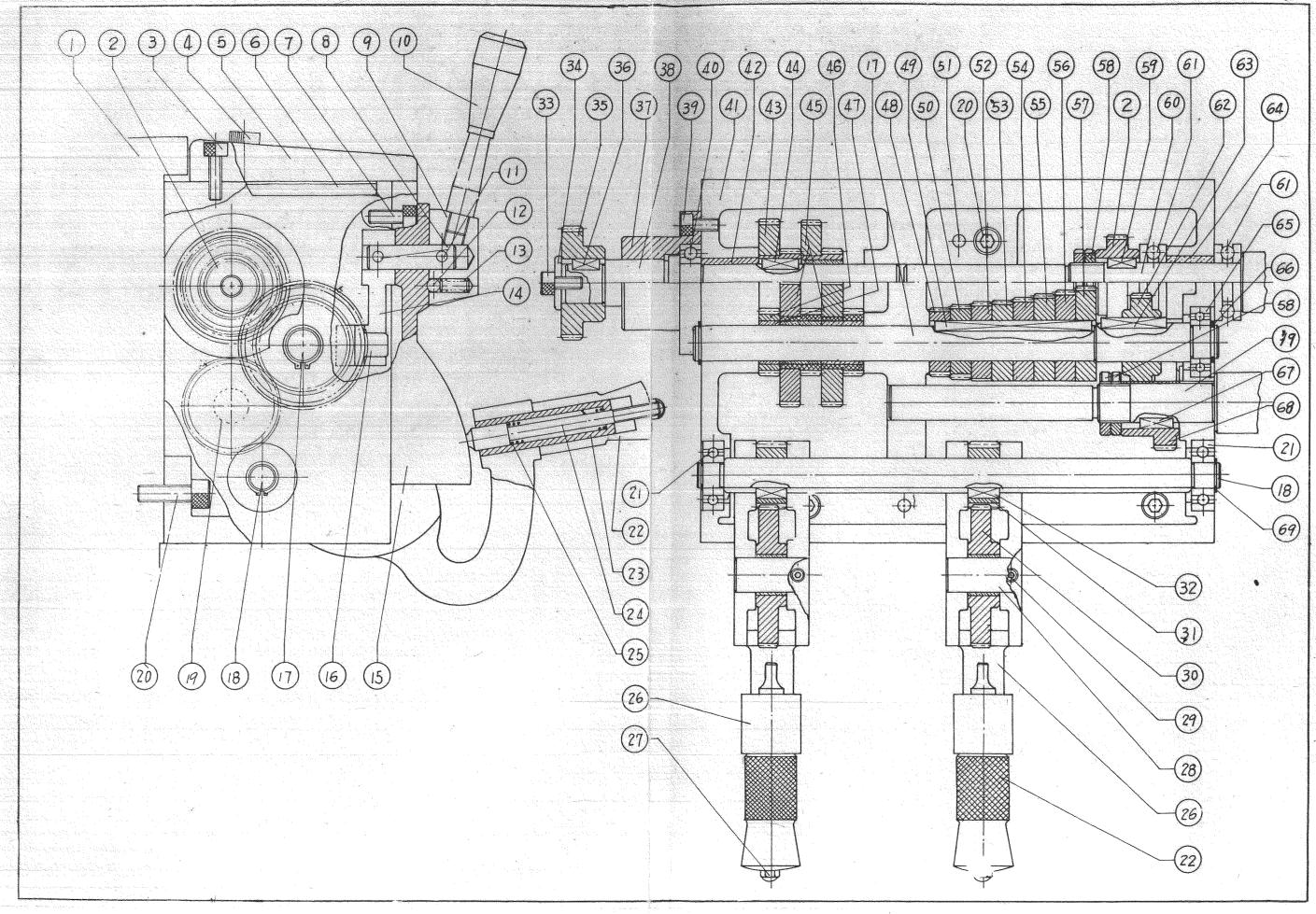




	- -	PARTS	LIST	No.1
Ref. No.	Part No.	Parts Name	Material & Spec.	AMT USED
- Constitution of Constitution	3C-1	Case of apron	FC 25	de constituire de con
2	3C-5	Handwheel	FC 25	service constraints
3	3C-4	Granduation collar	S 20C	A LEGIS A LEGI
4 -		Steel ball	6 2"	3
5		Spring	SUP 6¢1	and the second s
6		Socket head cap screw	M 6×16	2
7	3C-3	Axle bush	FC 25	400
8		Spring pin	ø 5×60	entropy control of the control of th
9	3C-2	Axle	S 45C	- Quarter de la constante de l
10	3C-7	Spur gear (M2×50T)	S 45C	Quantitation
	3c-6	Transmission shaft	S 45C	, q iam
12	The second of th	Spring pin	ø 5×30	4
13	3E-9	Grip hand	S 20C	maconing-statement of the statement of t
1.4	3C-10	Spur gear (2Mx24T)	s 40C	The Table
15		Socket head cap screw	M 6×40	3
16		Steel ball	ø 1 ,"	100
17		Compression spring	SUP 6ø1	1
18		Headless set screw	M 8×8	1
19		Oiler		• • • 1
20		Hexagon nut	ø 5/16"	
21	3C-18	Fixing bolt	S 20C	
22	3C-38	Handle grip		2
23	3C-20	Lever	/S 20C	
24		Spring pin	d 5×25	
25		Socket head cap screw	M 6×12	2
26	3C-21	Safety stopper	FC 25	1
27	3C-22	Lever seat	S 20C	
28	3C-23	Clutch of half nut	S 20C	
29		Spring pin	ø 5×35	1

		PARTS	LIST	No.2
Ref. No.	Part No.	Parts Name	Material & Spec.	AMT USED
30	3C-24.	Lever	S 20C	
31		Socket head cap screw	M 6×16	2
32	3C-23	Pin	S 20C	
33		Socket head cap screw	M 6×12	
34	3C-25	Guide plate	FC 25	
35	3C-26	Half nut supporter	FC 25	
36	3C-28	Arm	FC 25	
37	3B-5	Lead screw	SS 41	
38	3C-27	Half nut	gun metal	
39 .	3C - 26	Set screw	s 20C	1
40		Socket head cap screw	M 6×12	2
41		Spring pin	3 ^ø ×25	
42	3C-9	Worm gear	gun metal	
43		Taper pin	3 [#] ×25	
44	3C-8	Gear shaft	s 450	
45		Key	4×4×10	
46		E-Type snap ring	ø 12	
47	3C-12	Clutch gear	s 45C	
48	3C-15	Safety pin		•
49	3C-13	Clutch gear	S 45C	1
50	3C-14	Clutch gear	s 45C	
51	38-7	Feed rod	S 45C	
52		Socket head cap screw	M 6×25	4
53	3C-33	Worm	SS 41	1
54	3C-32	Seat frame	FC 20	
	3C=11	Change shaft		
56	-3C-31	Safety piece		1
	3C=30	Spring	SUP 6	1

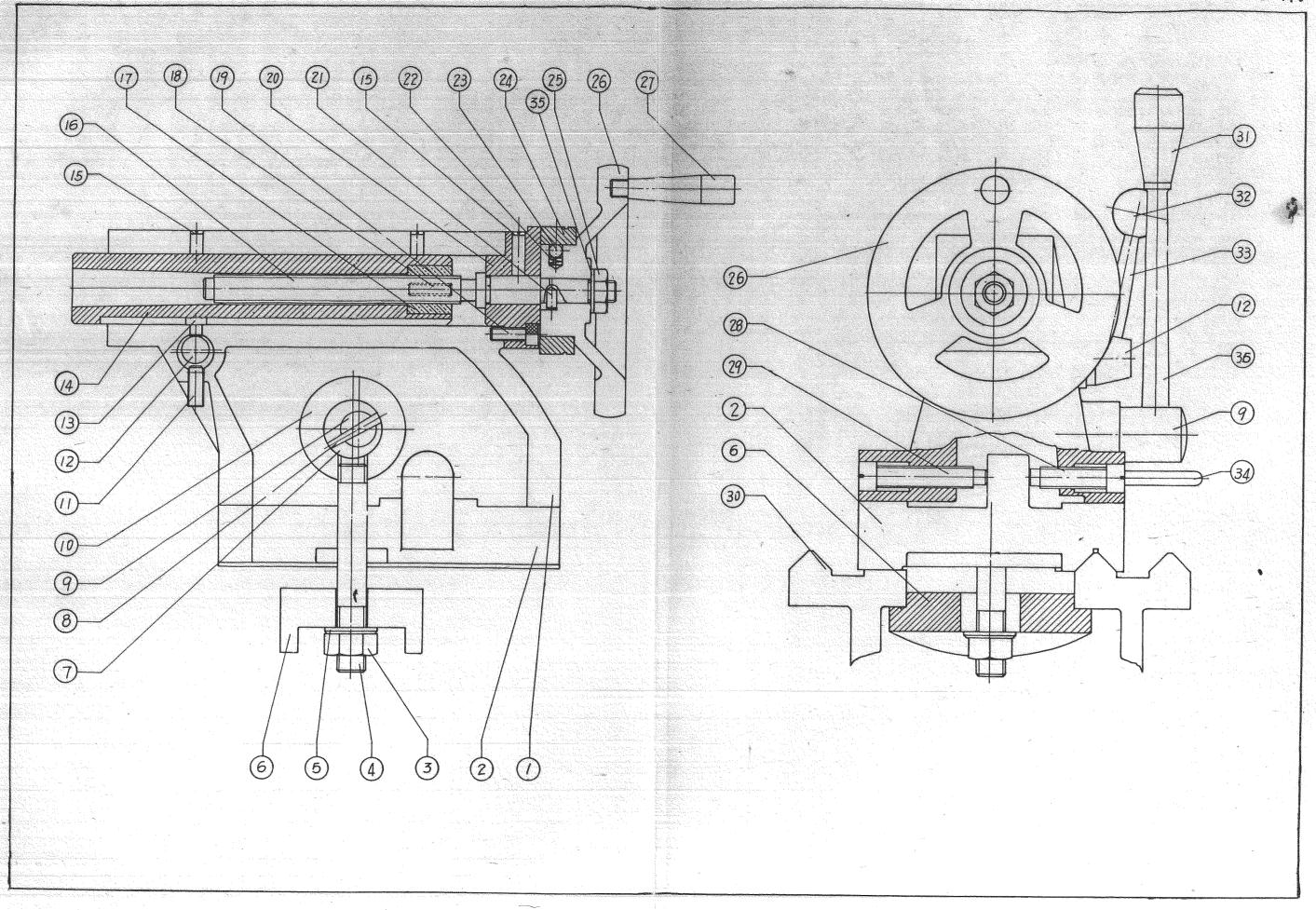
*- //		PARTS	3		LIST		No.3
Ref. No.	Part No.	Par	rts	Nam e	Material Spec.	&	AMT USE
58	3C-29	Pin .			S 20C		2
59		Spring			SUP 6		A CONTRACTOR OF THE CONTRACTOR
60		Spring			SUP 6		A Company of the Comp
61		Headle	ss set screw		M 6×12		2
62		Headle	ss set screw	***	M 8×8		energy Contraction of the Contra
63		Key .			5×5×45		Company of the Compan
64	3C-34	Thread	cutting ind	icator seat	FC, 20		Windstands Agents
65	3C-35	Indica	tor shaft		ss 41		Quan
66	3C-37	Pin .			SS 41		Societies Reveryor
67	3C-36	Indica	tor gear		gun meta	al	1
68	3C-40	Washer			S 20C		- Control of the Cont
69	e e e e e e e e e e e e e e e e e e e	Socket	head cap sci	rew	M 6×20		4
70		Socket	head cap sci	ew	M 6×45		1
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			PARTS	LIST	No.1
Ref	. No.	Part No.	Parts Name	Material & Spec.	AMT USEDD
	. 1	3B-1	Bed	*FC 30	
	2	3D-15	Spur gear	S 45C	
	3		Socket head cap screw	M6×20	2
4	4	3D-41	Plug	M6×16	2
and the state of t	5	3D-40	Gear box up cover	FC 20	
	6		Woolen rug		
	7		Socket head cap screw	M 6×16	4
	8	3D-34	Shaft	S 45C	Q esto:
out constructed construction of the constructi	9	3D-33	Lever seat	SS 41	- Andrews
amento de la companya	10 ា	3C-38	Knob		Procedurates and the second sec
ovelpostellosses	4		Spring pin	5ø×35	and the second
	12-	The state of the s	Steel ball	5ø×25 - 0 1 ¢	ene energy constitution of the constitution of
	13	i Limin seri	Spring	SUP 6	4
E CONTRACTOR OF THE CONTRACTOR	14	3D-35	Connecting rod	FC 20	and the second s
Austrinion parameters	15	3D -3 9	Gear hox front cover	FC 20	
	16	3D-36	Fork	FC 20	
	17	3D-13	Shaft	S 45C	
	18	3D-24	Shaft	S.45C	1
PROTESTION OF THE PROPERTY OF	19	3D-22	Shaft	S-45C	1
	20	alle de la constant d	Socket head cap screw	M=8×25	3
	. 21	and the second s	Ball bearing	# 6201 ^{ZZ}	2
ord tarinonesses	22	3D-19	Gripper	SS 41	2
	23	3D-30	Sleeve of gripper	S. 20C	2
	24	3D-32	Axle of gripper	SS 41	2
7	25	3D-31	Spring	SUP 6	2
1	26	3D-28	Gripper seat	FC 25	2
	27	\$	Cap nut		2
*	28	3D-27	Gear shaft	S 45C	25%
	29		Headless set screw	M_6×6	4

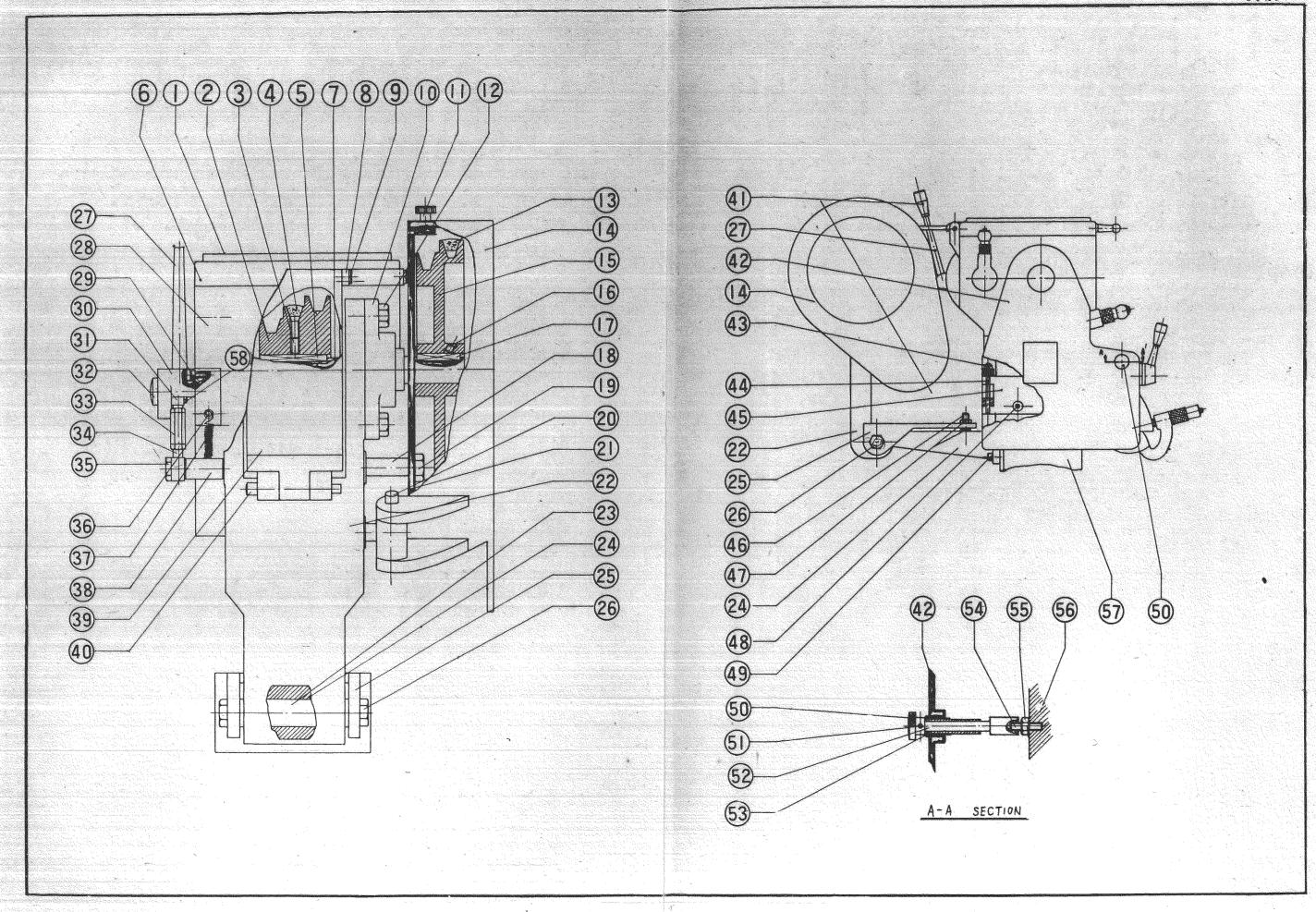
		PARTS	LIST	No.2
Ref. No.	Rart No.	Parts Name	Material &	AMT USED
30	3D-26 .	Gear	3-8 45C	2
31	3D-25	Gear	S 45C	2
32		Key	5×5×14	2
33		Socket head cap screw	M 6x12	And the state of t
34	3D-21-1	Washer	san SS 41	
35	3D-20	Gear	S 45C	4
36		Key	5×5×13	. Queen
37	3D-19	Bearing case	FC 20	4
38	3D-21	Shaft	SS 41 - 344	1
39		Cap screw	10.M 6x12	3
40		Ball bearing	# 6003	1
41	3D - 1	Gear box body	≥ ⊕ ≥ FC 25	1 .
42	3D-1-2	Bushing	gun metal	· 1
43	3D-17	Gear	SS 41 0	•
44		Key	5×5×15	1
45	3D-3	Gear	SS 41	3
46	3D-2	Gear	SS 41	•
47	3D-2-1	Bushing	.gun metal	
48	3D-4	Gear	s 45c	
49	in and a second	Key	5×5×72	
50	3D-5	Gear	S 450	1
51		Spring pin	Ø 5×20	2
52	3D-6	Gear	s 45c	
53	3D-7	Gear	S 45C	
54	3D-8	Gear	s 45C	X I
55	3D-9	Gear	S 45C	4
56	3D-10	Gear	s 45C	1
57	30-11	Gear	S 45C	

		PARTS		LIST	No.3
Ref. No.	Part No.	Parts N	Vame	Material & Spec.	AMT USED
58	3D-16	Nut		SS 41	
59		Key		5×5×15	
60	3D-14	Lead screw		S 45C	1
61		Thrust ball bearing		# 2901	2
62	3D-12	Gear		s 45C	4
63		Key		5×5×15	1
64	3D-1-1	Bushing		gun metal	1
65		Ball bearing		# 6002 ^{ZZ}	
66		C-Type snap ring		ø 16	2
67		Key		5×5×15	
68	3D-23	Gear		S 45C	Agentina de la companya de la compan
69		C-Type snap ring		ø 12	2
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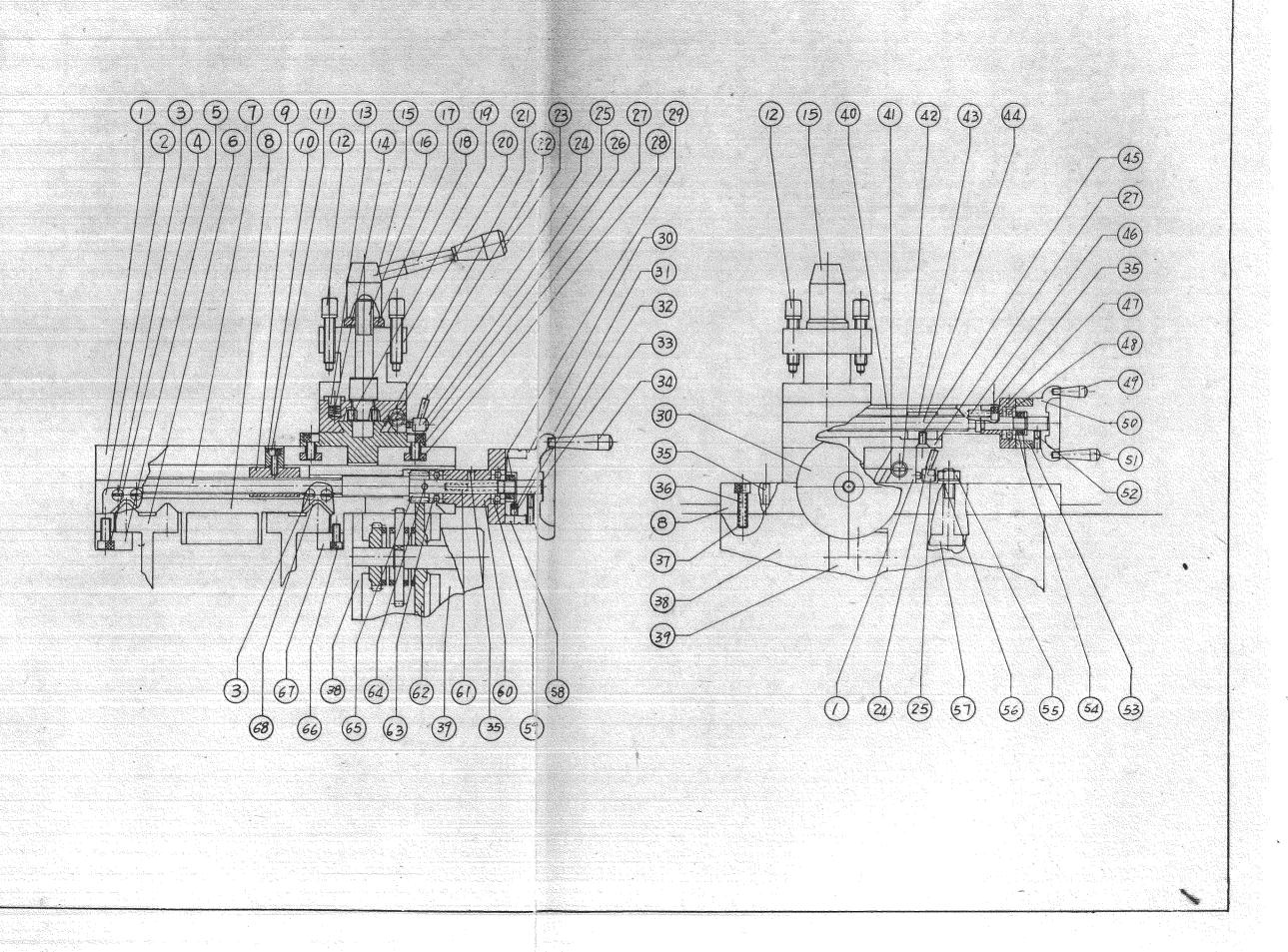
PARTS					, no.1	
Ref.	No.	Part No.	Parts Name	Material &	AMT USED	
	.1	3E-1	Tailstock	PQ 25		
i.	2	3E-2	Base plate	FC 25		
	3	Acceptance	Hexagon nut	1°		
	4	3E-17	Clamping bolt	S 20C		
	5	**	Washer			
	6	3E-18	Clamping block	FC 20		
	7	3E-15	Sleeve	S 20C	and the state of t	
	8		Taper, pin	# 3×25	Control Contro	
	9	3E-14	Clamping axle	S 20C	1	
	10	3E-16	Sleeve	S 20C	1	
	d du	3E-23	Fixing bolt	S 20C	1	
1	12	3E-11	Eccentric axle	S 20C	1	
1	13	· ·	Key	S 20C	1	
9	4	3E-3	Tailstock quill	S 45C	1	
, 1	5	and the second s	Oiler	ø 1 "	3	
1	6	3E-5	Lead screw of tailstock	S 45C	Q	
1	7	3D-4	Bush of Tail stock quill	gun metal	2	
1	8		Headless set screw	M 6×20	. 4	
1	9	PROPING BOOM AND THE SECOND SE	Socket head cap screw	M 6×16		
2	0	3E-6	Bracket	FC 25	- Property of the Control of the Con	
2	1	3E-12	Pin	S 20C	d ana	
2	2	And the state of t	Compression spring	SUP 6	1	
2	3	Control	Steel ball	ø 1 "	1	
2	4	3E-7	Graduation collar	S 20C	1	
2	5	. V	Hexagon nut	ø 3/8"	•	
2	6	3E-8	Handwheel	S 20C	Carrier and a	
2'	7	3E-9	Handle	S 20C	gipton	
2	8	3E-20	Adjustable screw	S 20C	and the second s	
	enactivistic (Assessment	BESTASSONIA GO FOSTINI			· · · · · · · · · · · · · · · · · · ·	

PARTS	LIST	No.2
Ref. No. Part Name	Material & Spec.	AMT USED
29 3E-19 Adjustable screw	S 20C	
30 3B-1 Bed	FC 30	фаво
31 3C-38 Knob	rentamental rentam	AND DESCRIPTION OF THE PROPERTY OF THE PROPERT
32 3E-22 Knob	n-epitalogogistelete	esection and the section and t
33 3E-10 Clamp lever	S 20C	erecking and a control of the contro
34 3E-21 Stud	S 20C	American de la companya de la compan
35 Washer	ø 3/8"	essentimental market
36 3E-13 Clamp lever	S 20C	
	and the second s	exercise secretarion production of the control of t
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		ni-representative department of the contract o
		PRODUCTION OF THE PRODUCTION O
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Ref. No. No.	14 .	Parts	Name	Material &	AND TOTAL
2 3G- 3 4 5 6 3A- 7 3G- 8 3G- 9 3G- 10 11 3G- 12 13 14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G-	14			Spec.	ANT USED
2 3G- 3 4 5 6 3A- 7 3G- 8 3G- 9 3G- 10 11 3G- 12 13 14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 23 3G- 24 3G- 25 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G-	14	Carpet			
3 4 5 6 3A- 7 3G- 8 3G- 9 3G- 10 11 3G- 12 13 14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 31 3G- 31 3G- 31 3G-		Pulley		FC 25	1
4 5 6 3A- 7 3G- 8 3G- 9 3G- 10 11 3G- 12 13 14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 3G- 29 3G- 21 3G- 21 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3G- 29 3G- 20 3G- 21 3G- 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3G- 29 3G- 29 3G- 20 3G- 21 3G- 21 3G- 22 3G- 23 3G- 24 3G- 26 3G- 27 3G- 28 3G- 29 3G- 29 3G- 20 3G- 21 3G- 21 3G- 26 3G- 27 3G- 28 3G- 3G- 28 3G- 28 3G- 3G- 3G- 3G- 3G- 3G- 3G- 3G-		Headless set screw		M 8×12	
5 6 3A- 7 3G- 8 3G- 9 3G- 10 11 3G- 12 13 14 3G- 15 3G- 16 17 18 3G- 16 17 18 3G- 20 3G- 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 3G- 20 3G- 21 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3G- 27 3G- 28 3G- 29 3G- 20 3G- 21 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3G- 29 3G- 20 3G- 21 3G- 25 3G- 26 3G- 27 3G- 28 3G- 29 3G- 29 3G- 29 3G- 20 3G- 21 3G- 25 3G- 26 3G- 27 3G- 28 3G- 29 3G- 29 3G- 20 3G- 3G- 20 3G- 20 3G- 20 3G- 20 3G- 20 3G- 20 3G- 20 3G- 20 3G- 20 3G- 20 3G- 20 3G- 20 3G- 3G- 3G- 3G- 3G- 3G- 3G- 3G-		V-belt		B-42	- Paris
6 3A- 7 3G- 8 3G- 9 3G- 10 11 3G- 12 13 14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G- 33G- 31 3G- 31 3G- 31 3G- 31 3G-	and in the second	Key		6×6×56	
7 3G- 8 3G- 9 3G- 10 11 3G- 12 13 14 3G- 15 3G- 16 17 18 3G- 16 17 3G- 20 3G- 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G- 33G- 34 3G- 37 3G-	41	Cover		FC 25	1
8 3G- 9 3G- 10 11 3G- 12 13 14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G- 33G- 31 3G- 31 3G- 31 3G- 31 3G-	1	Shaft		S450	The state of the s
9 3G- 10 11 3G- 12 13 14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G-	1	Connecting rod		S 20 C	- Parameter (Parameter
10 11 3G- 12 13 14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G-		Fixing screw		S20C	2
11 3G- 12 13 14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G-		Bearing		UCFL205	2
12 13 14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 3G- 3G- 3G- 3G- 3G- 3G- 3G-	22	Fixing screw		S 20 C	- Tolor
13 14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 31 3G- 3G- 3G- 3G- 3G- 3G- 3G- 3G-		Hexagon bolt		½×t	4
14 3G- 15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G-	I	V-belt		B-38	1
15 3G- 16 17 18 3G- 19 20 3G- 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G- 33G- 31 3G- 31 3G-	20	Pulley cover		AL	-4
16 17 18 3G- 19 20 3G- 21 3G- 23 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 3G- 3G- 3G- 3G- 3G- 3G- 3G-	16	V-pulley		FC 25	4
17 18 3G- 19 20 3G- 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 3G- 31 3G-	Apparation	Headless set screw		M 8×12	1
18 3G- 19 20 3G+ 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G-	Secretions	Key		6×6×40	1
19 20 3G+ 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G-	18	Sleeve		S 20C	2
20 3G+ 21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 3G- 31 3G- 32 3G- 33G- 34 3G-		Hexagon bolt		3/8×1-7/8	2
21 3G- 22 3G- 23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G-	21	Set pin	. 1	S 20 C	1
23 3G- 24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G-	19	Bracket		FC 25	4
24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 3G- 31 3G- 32 3G-	12	Bracket		FC 25	
24 3G- 25 3G- 26 3G- 27 3G- 28 3A- 29 3G- 31 3G- 32 3G-	10	Shaft		S 20 C	. 1
26 3G- 27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G-	8	Bracket	* * * * * *	FC 25	9
27 3G- 28 3A- 29 30 3G- 31 3G- 32 3G-	9	Motor base plate		FC 25	4
28 3A- 29 30 3G- 31 3G- 32 3G-	11	Hexagon bolt		S 20C	2
29 30 3G- 31 3G- 32 3G-	28	Lever		S 20C	des excelerations des des des des des des des des des de
30 3G- 31 3G- 32 3G-	dia national	Head stock		FC 25	distribution of the second of
30 3G- 31 3G- 32 3G-	Arrange in the second	Cap screw		M5×10	- Automotive Automotiv
32 3G-	27	Lever seat	9 8 9 8 8 9	FC 25	. 1
	31	Adjustable screw	* * * * * * *	S 20C	minima marantenerora
33 3G-	29	Pin		5 20 C	Spinor community of the
	32	Adjustable nut		S 20 C	and the second s
34 3G-	33	Screw		s 20 C	4
35 3G-	34	Fixing screw		s 20 C	-renain construction of the construction of th
36 3G-	36	Set screw		S 20C	2
37 3G-		Spring		SUP 6	ample of the second sec
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		PARTS		LIST	No.2
	Part			Material (&
Ref. No.	No.	Parts	Name	Spec.	AMT USED
38	3G-35	Sleeve	* * * * * * * * * * *	S 20C	energia de la companya de la company
39	3G-23	Pulley cover		AL	- Commence of the Commence of
40	3G-24	Set pin		S 20C	economic do
41	3C-38	Knob		NACONINA DI LA CANTONINA DI LA	
42	3G-1	Cover		AL.	or management of the second
43		Hexagon nut		ø5/16	objet to construct the second
44	3G-3	Set pin		S 20C	4
45	3G-2	Cover seating		FC 25	and
46		Hexagon bolt		½×3"	DOVINGO SERVICE SERVIC
47		Hexagon nut		ø ½"	
48		Socket head cap so	rew	5/16"×1"	2
49		Socket head cap so	rew	M 8×30	3 4
50	3G-7	Knob		S 20C	*
51		Spring pin		Ø 3×15	A des
52	3G-5	Clamping axle		S 20C	COOR COOR COOR COOR COOR COOR COOR COOR
53	3G-6	Sleeve of cover		S 20C	en e
54	3G-4	Fixing screw		S 20C	-
55		Nut		5/16"	dia
56	3D-1	Gear box		FC 25	
57	3B-1	Bed		FC 30	The second secon
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		PARTS	LIST	No.1
Ref. No.	Part No.	Parts Name	Material & Spec.	AMT USED
1	3н-6 ₊	Cross slide	FC 25	1
2	3H-39	Wiper	Rubber	2
- 3		Round head screw	3/16" x ¹ / ₂ "	8
4		Socket head cap screw	M 8×16	3
5	3H-3	Block slide (back)	FC 20	
6	3B-1	Bed	FC 30	1
7	3H-11	Lead screw of cross slide	S 45C	4
8	3H-1	Saddle	FC 25	W
9	3H-10	Lead screw nut	gun me,tal	- Agence
10	3H-9	Fixing sleeve	S 20C	
11		Socket head cap screw	M 6×15	
12	3H-35	Clamping bolt	SS 41	The state of the s
13	3н-33	Locating pin	SS 41	
4	3н-32	Spring	SUP 6	
.15	3н-37	Tool post clamp lever seat	S 20C	1
16	3н-30	Clamping axle	SS 41	1
17	3н-36	Washer	S 20C	1
18	3H-38	Clamping lever	S 20C	4
19	ens transmission of the second	Headless set screw	M 6×6	2
20	3н-34	Tool post	SS 4.1	1
21	3H-28	Gib	FC 20	
22	3H-29	Adjustable screw of gib	S 20C	
23	3C-38	Knob		
24	deliniententententententententententententente	Pin	# 3	2
25	3H-31	Clamping bolt	S 20C	
26		Socket head cap screw	M 8×12	, 2
27	3н-19	Swivel base	FC 25	- Assessed
28	3H-18	Fixing block	S 20C	2
	Addinates and the second		h dereconsistences and	

		PARTS	LIST	No.2
Ref. No.	Part No.	Parts Name	Material &	AMT USED
29		Nut	ø <u>1</u> 11	2
30	3H -15	Gross slide handwheel	FC 25	1
31	440	Spring	SUP 6	1
32		Steel ball	\$ 11"	1
33		Headless set screw	M 6×12	1
34	311-16	Handle	S 20C	1
35	ternal frameworks	Oiler	\$ 1/419	6
36		Socket head cap screw	M 8×30	2
37		Spring pin	5×5×35	2
38	3C-1	Case of apron	FC 2-5	1
39	3C-16	Bracket	FC 25	1
40	3H - 22	Compound slide	FC 25	7
41	3H -7	Gib	FC 20	1
42	311-8	Adjustable screw of gib	S 20C	2
43	3н-20	Nut	Cu .	1
44	311-21	Lead screw of compound slide	S 45C	1
45		Set screw	M 6×12	1
46		Scoket head cap screw	м 6×20	2
47	3н-23	Bearing seat	FC 25	1
48		Thrust ball bearing	# 2901	1
49	3н-26	Handle	S 200	1
50	3H-25	Handwheel	Company of the Compan	1
51	3н-27	Handle	S 200	1
52		Headless set screw	M_6×6	2
53	3H -2 4	Granduation collar	S 20C	4
54		Nut	ø 7/16"	2
55	amic was a second of the secon	Nut	ø 3/8"	
56	A contract of the contract of	Washer	\$ 3/8"	See A

		PARTS	LIST	No.3
Ref. No.	Part No.	Parts Name	Material & Spec.	AMT USED
57	3H-4	Fixing bolt	SS 41	
58	3H-14	Graduation collar	S 20C	4
59		Thrust ball bearing	# 2901	1
60	3H-13	Bearing seat	FC 25	1
61		Socket head cap screw	м 6×50	2
62	3C-14	Clutch gear	S 45C	4
63		Thrust ball bearing	# 2901	and the second s
64		Spring pin	5×5×20	1
65	3H-12	Pinion	s 45C	Giring
66-		Socket head cap screw	M 6×16	4
67	3H-2	Block slide (front)	FC 20	2
68	3н-40	Wiper	Rubber	2
50				